

HOW TO SET UP THE FLEXMASTER

a Revolution in Evolution

- 1 Carefully unpack the pre-assembled component elements and set aside on the floor.
- 2 Identify the Header/Base component set. Header is kept from engaging in the base clips by spacers. Remove the Header from the Base by lifting directly upward. This will allow you to begin building the unit from the Base up. Discard spacers.
- 3 Remove the top cap from the Header to reveal wall brackets, which are integral with the Header. Remove and set aside fastener kit and gray side panel inserts. **Remove fluorescent tape from light bulb.** Set Header and Top Cap aside.
- 4 Locate the Base approximately 18" in front of the final wall position. This will enable you to reach the electric cord, which will be later positioned when the Header is assembled onto the top of the unit.
- 5 Take left and right Side Panels and lower them into position on to the Base. Press Panels firmly into position, until locking tabs engage.
- 6 Slide the 22" Back Wall Panel **with the tabs positioned down** into the tracks provided in the left and right Side Panels. Panel is designed to be a press-fit, so it will require careful pressure evenly until it reaches the built-in stop.
- 7 Repeat this procedure of Side Panel, then Back Wall Panel by adding 22" or 11" modular tiers as needed to reach required height.
- 8 Once you have completed assembling the Side and Back Modular Tiers, a second person is required to lift the assembled Header into position. Lower the Header onto the 4 exposed plastic vertical posts as shown. The 16' electrical line cord press-fits into the wire channel, which is located on the left rear side of the Side Panel. Press the electrical cord behind the flexible flap of the wire channel, from the top to the bottom of the unit. ***It is critical that this procedure be carefully followed prior to installation of any tray/ function modules.*** Once you have tracked the wire down to the extreme bottom left rear corner, take the plug and gently force it between the gray Base and the center of the Back Wall. Allowing the electric cord to exit the rear of the unit. Once completed, you may plug in the electrical cord, and push unit into its final resting position against the wall.
- 9 The unit is now ready to be planogrammed with the appropriate internal configuration with the Waterfall Tray, Spring loaded Pack Trays or Carton Shelf Trays, all of which are pre-assembled onto a 1" Carrier Frame.
- 10 Prior to locating the final two Flat Carton Shelves, install Carton backstop panels, which have been packed with their appropriate carton shelves. **Note: There are 4 across, and 5 across backstop panels.** To install the backstop panels, align the tabs on bottom of the backstop panels with the slots in the back of the Carton Shelf, and press firmly downward until the snap-lock engages.
- 11 Pull the trays in and out several times to insure smooth operation prior to loading. Once you have installed all of the trays into their position, double check to see that the same track numbers are visible on both sides. This will insure that all of the trays are horizontal and the unit will now load consistently for 120's Pack loading.
- 12 Once completely assembled, select the appropriate fastener from the fastener kit supplied and screw at least 2 of the fasteners into the wall. ***This operation is critical to insure total stability of the unit.***
- 13 Locate Side Panel "U"- shaped Connector Clips (packed in the Side-wall boxes) and press onto the side panels as shown to connect the Modules. ***This is critical to hold the unit together*** and must be done prior to installing the two gray panel inserts. To install the side gray panels into an 81" regular height unit, break off the 11" scored section. The panel is set up for a Hi-Profile 92" unit. Low Profile units break off in the middle.

- 14 Slide in the two gray 81" panel inserts (left & right) into the top of the side panel track until it reaches the base. Reposition the Header Top Cap.
- 15 The structure of the unit is now completed and ready to have 1-1/4" Channel Strips installed into the Flip-Up Channels provided on all tray elements. The Waterfall channels should be cut to enable the storage compartment to rotate upward.
- 16 To change the Graphic illuminated Header Panel, push up the matte clear acrylic face panel and using a nail file at the bottom of the panel, pry the panel towards you until it disengages. Follow the same procedure with the Illuminated Graphic Panel, pushing upward, then removing. Reverse this procedure to re-install your new Header.

